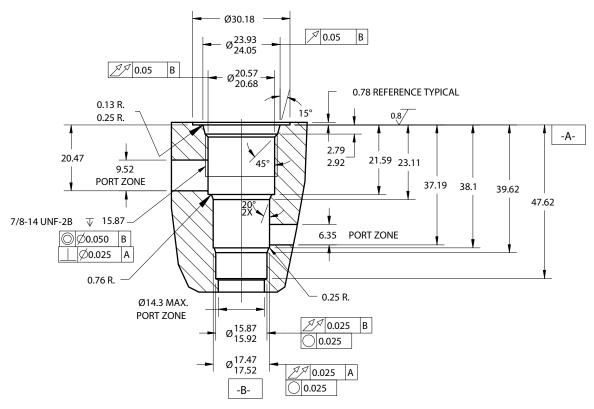


Cavity: DF10-3 Form Tool: 40500001

10 size, 7/8-14 thread, "Delta" series



NOTES:

- 1.) CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500001.
- 2.) ALL MACHINED SURFACES TO BE 0.8 FINISH OR BETTER, EXCLUDING THREADS.
- 3.) IT IS VERY IMPORTANT THAT VALVE CAVITIES
 MEET ALL DIMENSIONAL AND QUALITY
 STANDARDS OF CONCENTRICITY AND PERPENDICULARITY.
 THREADS MUST BE PERPENDICULAR TO THE SPOTFACE
 SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER.
 IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE
 MALFUNCTION AND/OR FAILURE FROM DISTORTION.