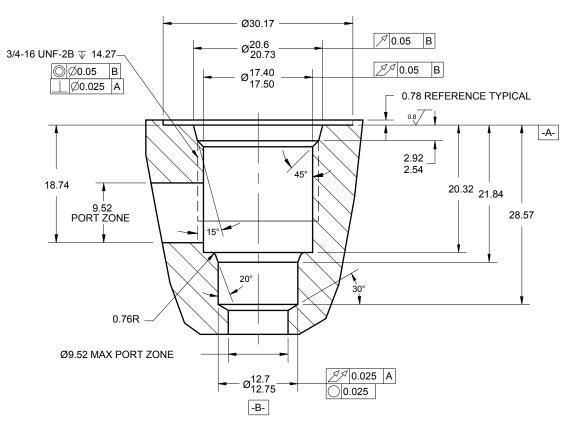


Cavity: PB08-2 Form Tool: 40500005

8 size, 3/4-16 thread, "Power" series



NOTES:

- 1.) CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500005.
- 2.) ALL MACHINED SURFACES TO BE $^{0.8}\sqrt{}$ FINISH OR BETTER, EXCLUDING THREADS.
- 3.) IT IS VERY IMPORTANT THAT VALVE CAVITIES

 MEET ALL DIMENSIONAL AND QUALITY

 STANDARDS OF CONCENTRICITY AND PERPENDICULARITY.

 THREADS MUST BE PERPENDICULAR TO THE SPOTFACE

 SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER.

 IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE

 MALFUNCTION AND/OR FAILURE FROM DISTORTION.